



JIANYU 3D Printing Filaments



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Company Introduction

Hangzhou Polyful Advanced Material Co., Ltd., established in 2018, is a professional high-tech enterprise engaged in the research, development, production, and sales of high-end polymer products. POLYFUL specializes in developing, producing, and selling high-end polymer products, including compostable resins and products, 3D printing pellets and filaments, modified PPO, thermoplastic silicone elastomers, and modified engineering resins.



3D Printing Brand Introduction

JIANYU is a dedicated brand of 3D printing materials under POLYFUL. Leveraging the technological advantages and expertise accumulation in polymer materials held by POLYFUL, as well as possessing independent core intellectual property rights and R&D production capabilities, JIANYU aims to serve the domestic and international additive manufacturing market by offering high-performance 3D printing filaments.

A technology-driven company specializing in advanced polymer research, production, and sales.
Committed to being a leader in the field of advanced polymer technologies.
Keep developing safe, pro-environment, sustainable solutions in the area of advanced polymer technologies.
Achieve the goals of low-carbon environmental protection, and promote the sustainable development of society.

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Packaging Styles



Compatible with FDM 3D printers, special colors and surface effects are available for customization

JIANYU 3D printing filaments have excellent physical and mechanical performance and can be easily processed into shape. They are compatible with current mainstream FDM 3D printers and can be used with the equipment's built-in build plate or a specialized build plate from JIANYU. There are no special requirements, and it is widely applicable.



High
Rigidity

High
Strength

Low
Shrinking
Percentage

Easy to
Form

Great
Dimensional

Carbon
Fiber
Reinforcement

Glass
Fiber
Reinforcement

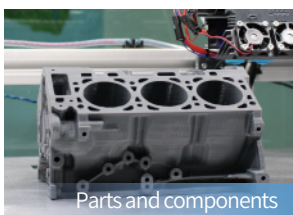
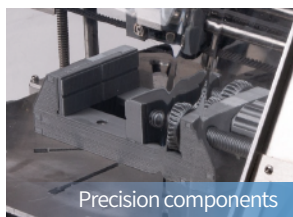
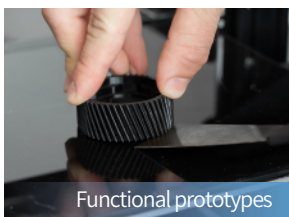
3D PRINTING MATERIAL

Birch

High-strength

Birch is a product series of JIANYU, which refers to the 3D printing solution of “Reinforced”, the Birch Series has excellent mechanical performance and printing quality, great tensile capacity and durability. The Birch Series is suitable for long-term stress applications.

Applications



COCOON PP-Birch(GF) EP012406

It is an enhanced PP material, solving problems of warping, layer adhesion and bed adhesion. It has the features of low warping, and strong layer adhesion. An easy-to-print PP maintains the typical PP benefits (high chemical resistance, recyclability possibilities, fracture resistance and semi-toughness). Also, it offers customizable color options. This material is ideal for 3D printing functional prototypes and mechanical parts for industry, automotive, mould components.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.04
Melt Flow Rate	230°C, 2.16kg	ISO 1133	g/10min	13
Thermal Property				
Heat Deflection Temperature	0.45MPa	ISO 75-1	°C	145
Printed Specimen Performance				
Tensile Strength(X-Y)	5mm/min	ISO 527-1	MPa	65
Tensile Strength(Z)	5mm/min	ISO 527-1	MPa	11
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	11



Diameter
1.75/2.85mm



Weight
1/5kg



Tolerance
±0.05mm



Printing Temp.
235-260°C



Board Temp.
Not heated

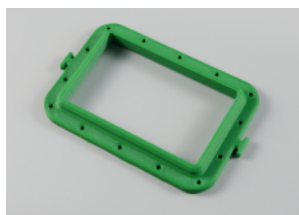
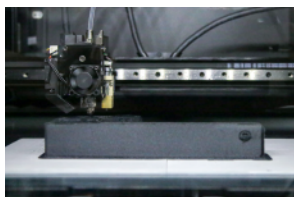
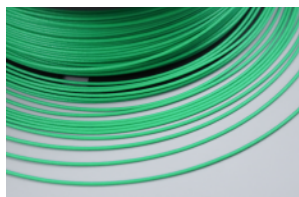


Printing Speed
60-100mm/s



Specialized
Build Plate
From JIANYU

Product and application display




Colors



COCOON PP-Birch(GF) EP015606

It is an enhanced PP material, solving problems of warping, layer adhesion and bed adhesion. It has the features of low warping, and good surface. An easy-to-print PP maintains the typical PP benefits (high chemical resistance, recyclability possibilities, fracture resistance and semi-toughness). Also, it offers customizable color options. This material is ideal for 3D printing functional prototypes and mechanical parts for industry, automotive, mould components.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.13
Melt Flow Rate	230°C, 2.16kg	ISO 1133	g/10min	15
Thermal Property				
Heat Deflection Temperature	0.45MPa	ISO 75-1	°C	135
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	27
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	11
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	5


Diameter
1.75/2.85mm


Weight
1/5kg


Tolerance
±0.05mm

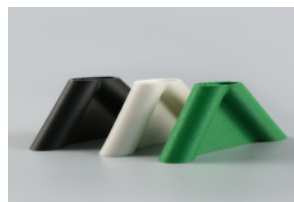
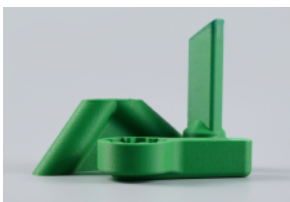

Printing Temp.
235-260°C


Board Temp.
Not heated


Printing Speed
60-100mm/s


Specialized
Build Plate
From JIANYU

Product and application display



Colors



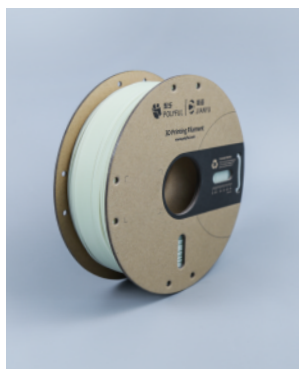
COCOON PA-Birch(GF) EP052506(1)

It is an enhanced PA6 material, with relatively improved tensile strength, suitable for 3D printing of industrial parts that require high strength and good wear resistance. Components printed with this material have good heat resistance and impact resistance.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.31
Melt Flow Rate	235°C, 2.16kg	ISO 1133	g/10min	4
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	93
Tensile Modulus(X-Y)	50mm/min	ISO 527-1	MPa	4500
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	25
Tensile Modulus(Z)	50mm/min	ISO 527-1	MPa	1900
Flexural Strength	2mm/min	ISO 178	MPa	142
Flexural Modulus	2mm/min	ISO 178	MPa	4700
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	22

					
Diameter 1.75/2.85mm	Weight 1/5kg	Tolerance ±0.05mm	Printing Temp. 280-300°C	Board Temp. 100°C	Printing Speed 40-70mm/s

Product and application display





Colors



COCOON PA-Birch(GF) EP052506(3)

It is a PA12-based reinforced material with high rigidity and toughness, excellent creep resistance, and low water absorption. Parts printed using this material have high strength, abrasion resistance, low warping, low moisture absorption, outstanding toughness and fatigue resistance, etc. It can maintain effective mechanical properties and dimensional stability when used in long-term working environments. It can be widely used in mechanical engineering, electronics and electrical appliances, automobile manufacturing, aerospace, and other fields.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.2
Melt Flow Rate	230°C, 2.16kg	ISO 1133	g/10min	2.5
Thermal Property				
Heat Deflection Temperature	1.8MPa	ISO 75-1	°C	105
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	63
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	29
Flexural Strength	2mm/min	ISO 178	MPa	67

					
Diameter 1.75/2.85mm	Weight 1/5kg	Tolerance ±0.05mm	Printing Temp. 280-300°C	Board Temp. 80-100°C	Printing Speed 40-70mm/s

Product and application display



Colors



COCOON PA-Birch(GF) EP052506(4)

It is a 3D printing specialty filament primarily made from renewable natural plants, featuring high strength, high fluidity, low moisture absorption, low shrinkage, and low warping. Compared to traditional petroleum-based polyamides, its raw materials are renewable and offer better sustainability. Components printed with this material have excellent dimensional stability. This filament is suitable for printing structural parts with specific strength or environmental requirements, such as wind turbine blades, low-voltage electrical structural components, electric tools, gears, etc.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.23
Melt Flow Rate	230°C, 2.16kg	ISO 1133	g/10min	7
Thermal Property				
Heat Deflection Temperature	1.8MPa	ISO 75-1	°C	180
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	99
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	42
Flexural Strength	2mm/min	ISO 178	MPa	155
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	16

					
Diameter 1.75/2.85mm	Weight 1/5kg	Tolerance ±0.05mm	Printing Temp. 280-300°C	Board Temp. 80-100°C	Printing Speed 40-70mm/s

Product and application display



Colors



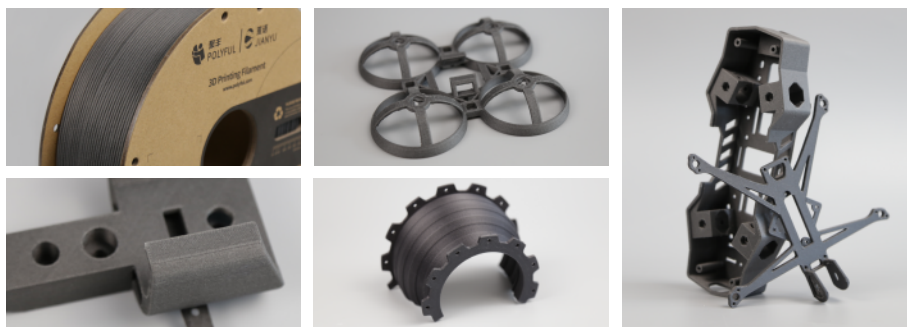
COCOON PA-Birch(CF) EP059506

It is a carbon fiber reinforced heat-resistant PA6 filament that offers great heat resistance, impact resistance, oil and abrasion resistance, and electrical insulation. It has a heat deflection temperature of 190°C. The surface of the printed products has a good quality, presenting a matte and sand-like texture. It is suitable for use in 3D printed gears, bearings, pump impellers, fasteners, oil-resistant gaskets, and other industrial load-bearing structural parts or tooling fixtures.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.29
Melt Flow Rate	235°C, 2.16kg	ISO 1133	g/10min	4
Thermal Property				
Heat Deflection Temperature	1.8MPa	ISO 75-1	°C	190
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	111
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	23
Flexural Strength	2mm/min	ISO 178	MPa	154
Flexural Modulus	2mm/min	ISO 178	MPa	5800
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	19

					
Diameter 1.75/2.85mm	Weight 1/5kg	Tolerance ±0.05mm	Printing Temp. 280-300°C	Board Temp. 100°C	Printing Speed 40-70mm/s

Product and application display









Colors



COCOON PLA-Birch(CF) DP023106

It is a premium PLA carbon fiber composite material known for its high rigidity, refined texture, and ease of printing. It produces parts with an impressive texture characterized by a sand-like smooth surface, discreetly hidden layer lines, and a matte, pristine finish. It is outstanding for printing projects that demand both functionality and aesthetic appeal. It provides exceptional printing performance along with superior mechanical strength. It is particularly well-suited for producing items that feature pronounced surface effects, such as device enclosures, functional artistic creations, and prototypes for industrial product designs.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.25
Melt Flow Rate	190°C, 2.16kg	ISO 1133	g/10min	4
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	62
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	35
Flexural Strength	2mm/min	ISO 178	MPa	93
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	4.8

					
Diameter 1.75/2.85mm	Weight 1/5kg	Tolerance ±0.05mm	Printing Temp. 200-230°C	Board Temp. 50-65°C	Printing Speed 60-200mm/s

Product and application display









Colors



COCOON ABS-Birch(GF) EP062206

It is a glass fiber-reinforced ABS material that supports printing in an open environment. It offers a well-balanced combination of strength, rigidity, and warp resistance. With a heat resistance up to 82°C and a printing speed up to 200mm/s. It combines great mechanical properties, thermal stability, and printing efficiency. It is suitable for 3D printing applications that require certain levels of strength, rigidity, and heat resistance, such as jigs and fixtures, manufacturing tools, housings, and structural components.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.11
Melt Flow Rate	220°C,10kg	ISO 1133	g/10min	30
Thermal Property				
Heat Deflection Temperature	0.45MPa	ISO 75-1	°C	82
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	36
Tensile Modulus(X-Y)	50mm/min	ISO 527-1	MPa	2650
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	20
Tensile Modulus(Z)	50mm/min	ISO 527-1	MPa	1600
Elongation@Break	50mm/min	ISO 527-1	%	3
Flexural Strength	2mm/min	ISO 178	MPa	55
Flexural Modulus	2mm/min	ISO 178	MPa	2700
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	6

					
Diameter	Weight	Tolerance	Printing Temp.	Board Temp.	Printing Speed
1.75/2.85mm	1/5kg	±0.05mm	240-280°C (270°C is recommended)	90°C	100-200mm/s

Product and application display



Colors



COCOON ABS-Birch(CF) EP063106

It is an ABS chopped carbon fiber composite material that achieves a precise balance in mechanical properties, printability, and surface quality. It features high strength, high rigidity, and the ability to suppress warping. Printed products are robust and durable with a matte, clean finish. Its excellent mechanical properties and outstanding surface quality make it suitable for 3D printing applications that require both strength and stiffness, such as tooling fixtures, manufacturing jigs, casings, and structural components.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.06
Melt Flow Rate	220°C, 10kg	ISO 1133	g/10min	20
Thermal Property				
Heat Deflection Temperature	0.45MPa	ISO 75-1	°C	95
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	55
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	27
Flexural Strength	2mm/min	ISO 178	MPa	78
Flexural Modulus	2mm/min	ISO 178	MPa	4250
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	5

					
Diameter 1.75/2.85mm	Weight 1/5kg	Tolerance ±0.05mm	Printing Temp. 270-290°C	Board Temp. 90-100°C	Printing Speed 100-200mm/s

Product and application display









Colors



COCOON PETG-Birch(GF) EP082206

It is an enhanced PETG material with great fluidity and is easy to print and mold. Additionally, it exhibits low odor and excellent chemical resistance. The parts printed with this material are tough and durable, with good dimensional stability, presenting a matte and delicate frosted texture, which is suitable for printing structural parts or outdoor models with high anti-drop and impact resistance requirements.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.33
Melt Flow Rate	250°C, 5kg	ISO 1133	g/10min	10
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	61
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	19
Flexural Strength	2mm/min	ISO 178	MPa	84
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	6

					
Diameter 1.75/2.85mm	Weight 1/5kg	Tolerance ±0.05mm	Printing Temp. 250°C	Board Temp. 60-70°C	Printing Speed 60-150mm/s

Product and application display



Colors



COCOON PETG-Birch(CF) EP083206

It is a PETG chopped carbon fiber composite filament that effectively reduces nozzle clogging, offers high strength and modulus, and is easy to print. The printed products have a glossy surface with hidden layer lines, and are resistant to yellowing, chemical corrosion, durable, environmentally friendly, and odorless. It supports open printing and achieves a precise balance of mechanical properties, printing performance, and surface quality. It is suitable for applications requiring high load-bearing capacity and rigidity, such as tooling fixtures, precision instrument housings, and structural components.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.31
Melt Flow Rate	230°C, 2.16kg	ISO 1133	g/10min	5
Thermal Property				
Heat Deflection Temperature	0.45MPa	ISO 75-1	°C	71
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	69
Tensile Modulus(X-Y)	50mm/min	ISO 527-1	MPa	4200
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	35
Tensile Modulus(Z)	50mm/min	ISO 527-1	MPa	1800
Flexural Strength	2mm/min	ISO 178	MPa	98
Flexural Modulus	2mm/min	ISO 178	MPa	4950
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	5

					
Diameter 1.75/2.85mm	Weight 1/5kg	Tolerance ±0.05mm	Printing Temp. 240-270°C	Board Temp. 70°C	Printing Speed 100-300mm/s

Product and application display



Colors



UL 94
V-0

Flame-
retardant

High
Rigidity

High
Tough-
ness

High
Impact
Resistance

Easy to
Form

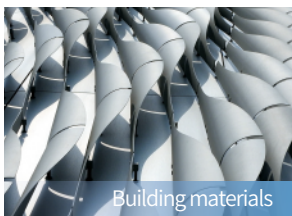
3D PRINTING MATERIAL

Fir

Flame-retardant

Fir is a product line of JIANYU, which provides a "Flame-retardant" solution for 3D printing filaments. It is impermeable and has a water absorption rate of less than 1% at room temperature. The material fulfills flame retardancy according to UL 94 V-0, and is suitable for parts that require flame-retardant properties.

Applications



Building materials



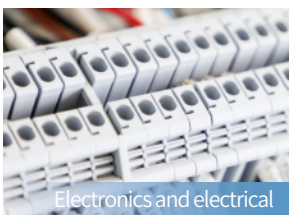
Auto spare parts



Outdoor fitness equipment



Outdoor equipment
accessories



Electronics and electrical



Large-scale sculpture

COCOON ABS-Fir(FR) EP066305

It is a thermoplastic engineering material with flame-retardance. The high impact strength and strong interlayer adhesion make it an ideal material in printing plastic components of industrial machinery. The material fulfills flame retardancy according to UL 94 V-0 (@1.6mm), and it also has good mechanical and thermal properties.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.1
Melt Flow Rate	230°C, 2.16kg	ISO 1133	g/10min	27
Flame-retardant Property				
Flame Class Rating	1.6mm	UL94	/	V0
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	41
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	23
Flexural Strength	2mm/min	ISO 178	MPa	71
Flexural Modulus	2mm/min	ISO 178	MPa	2266
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	16

					
Diameter 1.75/2.85mm	Weight 1/5kg	Tolerance ±0.05mm	Printing Temp. 230-260°C	Board Temp. 80-100°C	Printing Speed 60-150mm/s

Product and application display




Colors



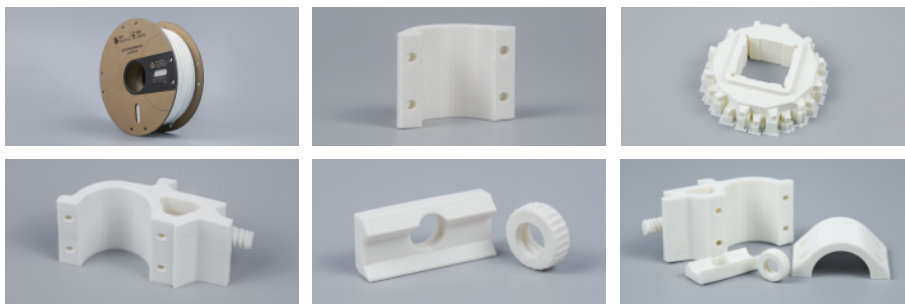
COCOON ASA-Fir(FR) EP076405

It is a thermoplastic engineering material with flame-retardance. The material fulfills flame retardancy according to UL 94 V-0 (@2.0mm). It has high strength, low shrinkage, strong interlayer adhesion, and good toughness. The great performance in both UV resistance, water resistance and thermal stability make it an ideal material in printing complex, ready-to-use components, including final parts, fixtures, functional prototypes with demanding geometries, as well as large-scale leisure architecture and sculpture parts.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.28
Melt Flow Rate	220°C, 2.16kg	ISO 1133	g/10min	12
Flame-retardant Property				
Flame Class Rating	1.6mm	UL94	/	V0
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	40
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	12
Flexural Strength	2mm/min	ISO 178	MPa	70
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	66

					
Diameter	Weight	Tolerance	Printing Temp.	Board Temp.	Printing Speed
1.75/2.85mm	1/5kg	±0.05mm	230-260°C	80-100°C	60-150mm/s

Product and application display



Colors



High
Rigidity,
High
Tough-
ness

High
Impact
Resist-
ance

Low
Shrinking
Percen-
tage

Great
Layer
Adhesion

Low
warping

Easy to
Form

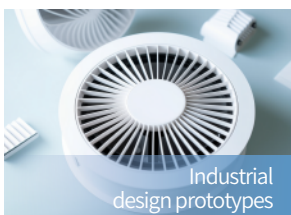
3D PRINTING MATERIAL

Vine

High-toughness

Vine is a product line of JIANYU, which provides a "Toughened" solution for 3D printing filaments. Its strength, durability, impact-resistance, and high bending-resistance provide greater design freedom, making it suitable for printing prototypes of mechanical parts with toughness and precision requirements.

Applications



Industrial
design prototypes



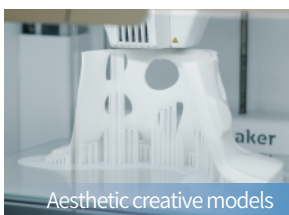
Electronic and
electrical accessories



Auxiliary tooling fixtures



Figurine models



Aesthetic creative models




Furniture components

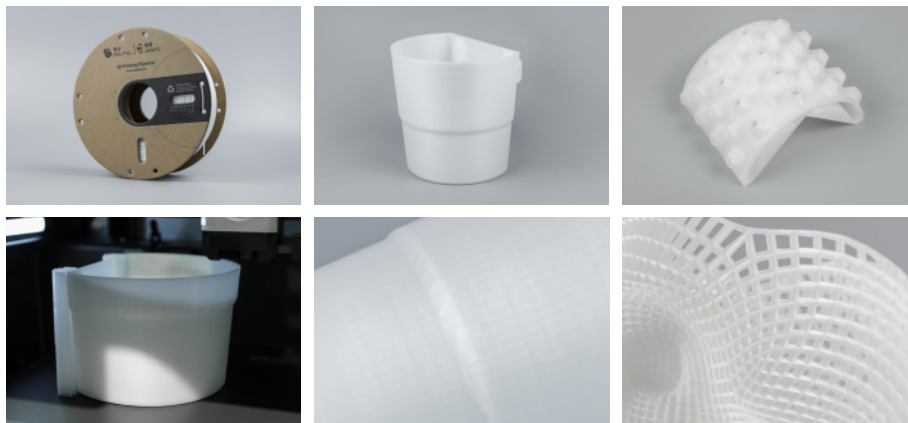
COCOON PLA-Vine DP021001(2)

It is a bio-based and environmentally friendly filament with exceptional toughness and safety. It features low shrinkage, minimal warping, stable extrusion, and easy printability, presenting a semi-transparent, slightly translucent texture. It is suitable for 3D printing applications that require toughness and precision, such as aesthetic detail models or complex industrial design prototypes.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.24
Melt Flow Rate	190°C, 2.16kg	ISO 1133	g/10min	5
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	61
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	30
Flexural Strength	2mm/min	ISO 178	MPa	85
Flexural Modulus	2mm/min	ISO 178	MPa	2800
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	5

					
Diameter 1.75/2.85mm	Weight 1/5kg	Tolerance ±0.05mm	Printing Temp. 190-220°C	Board Temp. 50-65°C	Printing Speed 60-200mm/s

Product and application display







Colors



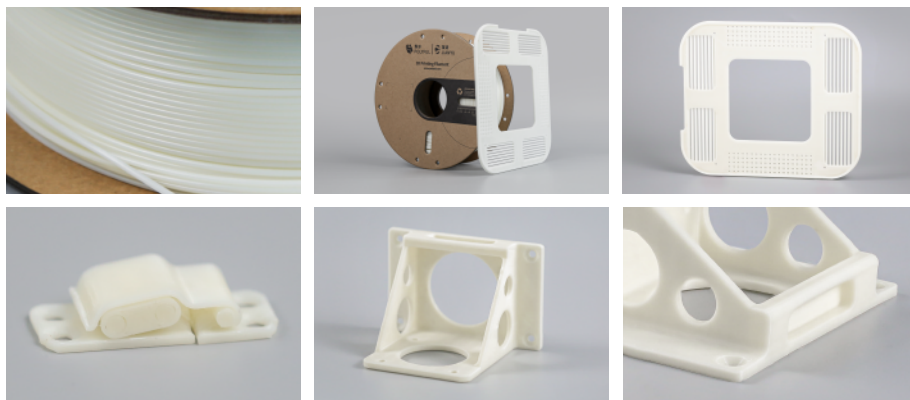
COCOON ABS-Vine EP061001

It is a high toughness ABS material, which can effectively resist external impacts, it has high heat distortion temperature, and good stability performance in high-temperature environments. The material has good fluidity and is easy for printing. The excellent mechanical and thermal properties of this material provide reliable support for the material to be widely used in the manufacturing of automotive parts, white goods, consumer electronics and toys for educational use.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.05
Melt Flow Rate	220°C, 10kg	ISO 1133	g/10min	17
Thermal Property				
Heat Deflection Temperature	1.8MPa	ISO 75-1	°C	90
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	48
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	21
Flexural Strength	2mm/min	ISO 178	MPa	67
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	32

					
Diameter 1.75/2.85mm	Weight 1/5kg	Tolerance ±0.05mm	Printing Temp. 230-260°C	Board Temp. 80-100°C	Printing Speed 60-150mm/s

Product and application display








Colors



COCOON ABS-Vine(HS) EP061010(1)

It is high-toughness ABS filaments supporting high-speed and open printing. With high fluidity and low heat capacity, it can realize the rapid melting and cooling of the material, effectively maintaining the details of the effect of high-speed printing. Printing speed in high-speed printers can reach a maximum of 500mm/s, in the play of the excellent mechanical properties of the ABS and reliable dimensional stability at the same time taking into account the efficiency and quality for the rapid manufacture of functional parts. It provides dedicated support for rapid manufacturing of functional components and auxiliary fixtures.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.05
Melt Flow Rate	220°C, 10kg	ISO 1133	g/10min	90
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	41
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	24
Flexural Strength	2mm/min	ISO 178	MPa	49
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	18

					
Diameter	Weight	Tolerance	Printing Temp.	Board Temp.	Printing Speed
1.75/2.85mm	1/5kg	±0.05mm	260-290°C	80-90°C	100-500mm/s

Product and application display





Colors



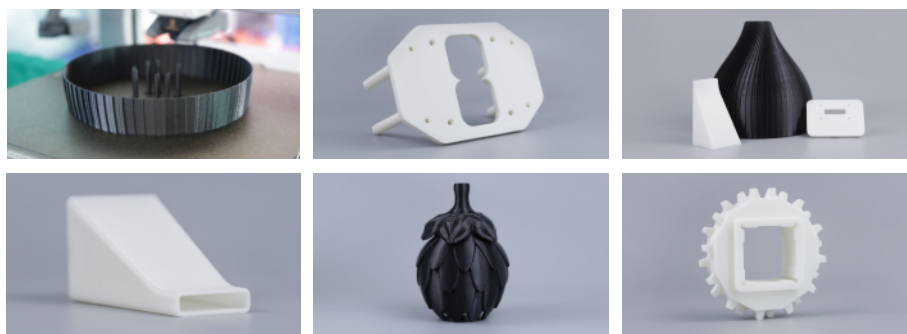
COCOON ABS-Vine(HS) EP061010(2)

It is an ABS material supporting high-speed and open printing. With high fluidity and low heat capacity, it can realize the rapid melting and cooling of the material, effectively maintaining the details of the effect of high-speed printing. Printing speed in high-speed printers can reach a maximum of 200mm/s. The heat-resistant temperature of the printed parts can reach 80~82°C, taking into account the printing efficiency, printing performance, heat-resistant performance and convenience of operation. At the same time, it has excellent mechanical properties and reliable dimensional stability. It is widely used in toys and blocks, electronic and electrical shell parts, industrial parts and fixtures.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.11
Melt Flow Rate	220°C, 10kg	ISO 1133	g/10min	150
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	45
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	26
Flexural Strength	2mm/min	ISO 178	MPa	63
Flexural Modulus	2mm/min	ISO 178	MPa	2200
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	4

					
Diameter 1.75/2.85mm	Weight 1/5kg	Tolerance ±0.05mm	Printing Temp. 260-290°C	Board Temp. 80-90°C	Printing Speed 100-200mm/s

Product and application display









Colors



COCOON ASA-Vine(HS) EP071010(1)

It is a high-speed printing ASA material with a maximum printing speed of 300mm/s and supports open printing. It offers high fluidity, enabling easy printing while maintaining fine details and smooth surfaces even at high speeds. The printed components exhibit excellent impact resistance, weather resistance, anti-yellowing, aging resistance, as well as good anti-cracking and warping resistance. They are durable and suitable for end products with specific weather resistance requirements such as automotive interior parts, garden furniture, and outdoor leisure buildings.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.06
Melt Flow Rate	220°C, 10kg	ISO 1133	g/10min	35
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	40
Tensile Modulus(X-Y)	50mm/min	ISO 527-1	MPa	1900
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	23
Tensile Modulus(Z)	50mm/min	ISO 527-1	MPa	1700
Flexural Strength	2mm/min	ISO 178	MPa	52
Flexural Modulus	2mm/min	ISO 178	MPa	2000
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	30

					
Diameter 1.75/2.85mm	Weight 1/5kg	Tolerance ±0.05mm	Printing Temp. 270°C	Board Temp. 90°C	Printing Speed 100-300mm/s

Product and application display









Colors



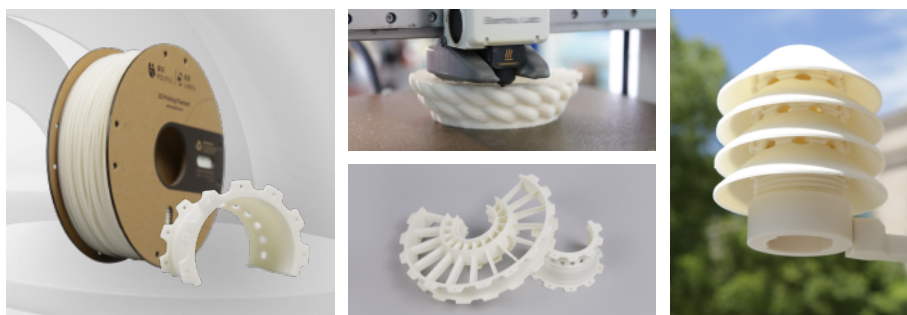
COCOON ASA-Vine EP072206(2)

It is an easy-to-print series of filaments that features high strength, high rigidity, weather resistance, anti-yellowing, anti-aging, and corrosion resistance. It is easy to print, with low risk of cracking and warping, and supports an open printing environment. The printed items are strong and sturdy, with a matte frosted surface texture, making it suitable for end-use parts that require certain strength or weather resistance, such as automotive interior parts, garden furniture, and outdoor recreational facilities.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.17
Melt Flow Rate	220°C, 10kg	ISO 1133	g/10min	10
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	45
Tensile Modulus(X-Y)	50mm/min	ISO 527-1	MPa	3300
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	22
Tensile Modulus(Z)	50mm/min	ISO 527-1	MPa	2000
Flexural Strength	2mm/min	ISO 178	MPa	63
Flexural Modulus	2mm/min	ISO 178	MPa	3300
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	5

					
Diameter 1.75/2.85mm	Weight 1/5kg	Tolerance ±0.05mm	Printing Temp. 260°C	Board Temp. 90-100°C	Printing Speed 100-200mm/s

Product and application display



Colors





Heat
Resista-
nce

Balanced
Perform-
ance

Low Shri-
nking Perc-
entage

Low
Warpage

Compo-
stable

Easy to
Print

3D PRINTING MATERIAL

Cactus

Heat-resistant

Cactus is a product line of JIANYU, which provides a "Heat-resistant" solution for 3D printing filaments. With the characteristics of high heat deformation temperature, low warpage, and low shrinkage, it is an ideal choice for models, household appliances, and electrical enclosures.

Applications



Channel letters



Models



Auxiliary tooling fixtures



Electronics and electrical



Industrial parts









Automotive parts

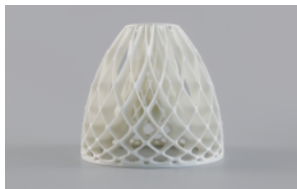
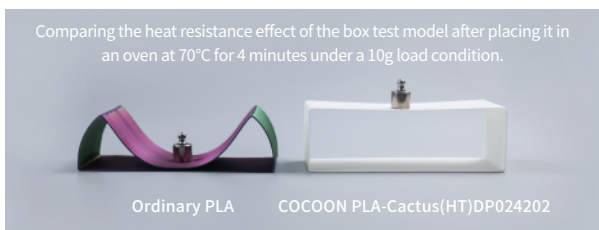
COCOON PLA-Cactus(HT) DP024202

It is a bio-based environmentally friendly material with high temperature resistance, extremely low warpage and shrinkage, and non-toxicity. It has no odor or dust is produced during the printing process. It is also characterized by ease of printing and molding, good heat resistance, dimensional stability, and a matte texture. It is suitable for industrial components, jigs and fixtures, and channel letters materials that require higher printing accuracy.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.24
Melt Flow Rate	190°C, 2.16kg	ISO 1133	g/10min	6
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	42
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	25
Flexural Strength	2mm/min	ISO 178	MPa	81
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	5

					
Diameter 1.75/2.85mm	Weight 1/5kg	Tolerance ±0.05mm	Printing Temp. 200-230°C	Board Temp. 65°C	Printing Speed 60-200mm/s

Product and application display



Colors



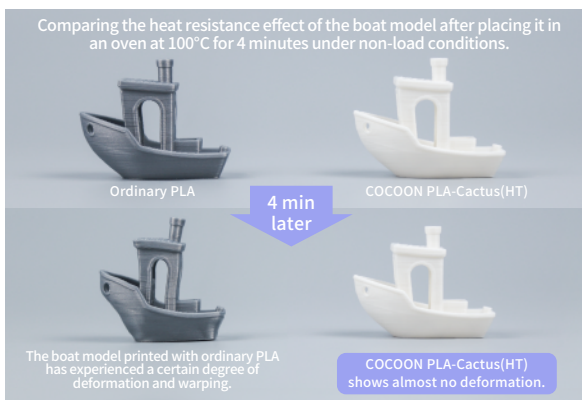
COCOON PLA-Cactus(HT) DP024402

This product is an eco-friendly PLA material with high heat resistance. It significantly surpasses standard PLA in temperature endurance, long-term heat-resistant temperature of the printed parts can reach 70°C without needing annealing. This material boasts low warpage and shrinkage, ensuring high dimensional stability and superior bending properties. It is biodegradable under suitable conditions. The stable printing performance makes it easy to shape, and its distinctive matte texture makes it an excellent substitute for regular PLA. It is ideal for models, luminous signs/ characters, and other projects that demand environmental heat resilience.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.4
Melt Flow Rate	190°C, 2.16kg	ISO 1133	g/10min	12
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	45
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	23
Flexural Strength	2mm/min	ISO 178	MPa	71
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	5

					
Diameter	Weight	Tolerance	Printing Temp.	Board Temp.	Printing Speed
1.75/2.85mm	1/5kg	±0.05mm	220-260°C	65°C	60-200mm/s

Product and application display



The boat model is printed at a 15% infill.

Colors



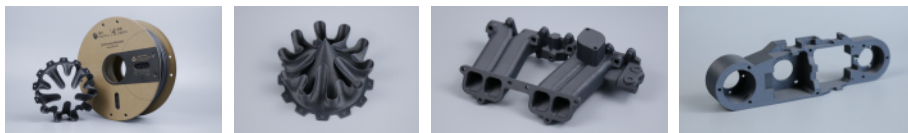
COCOON PET-Cactus(HTCF) EP099306

It is a carbon fiber reinforced, heat-resistant consumable, offering an "enhanced, heat-resistant" solution for 3D printed PET materials. It boasts a heat deflection temperature of up to 190°C without the need for annealing or waiting. This consumable also features high heat resistance, high strength, high stiffness, and high creep resistance, along with good fluidity and stable extrusion performance. The printed products have a matte and sand-like smooth surface, with high heat resistance and mechanical strength. They are waterproof, have excellent chemical resistance, and combine outstanding mechanical properties with good dimensional stability, making them widely applicable in functional components, load-bearing structures, and auxiliary tooling fixtures for 3D printing scenarios involving long-term loads.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.37
Melt Flow Rate	250°C, 5kg	ISO 1133	g/10min	18
Thermal Property				
Heat Deflection Temperature	0.45MPa	ISO 75-1	°C	200
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	98
Tensile Modulus(X-Y)	50mm/min	ISO 527-1	MPa	6000
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	32
Tensile Modulus(Z)	50mm/min	ISO 527-1	MPa	1800
Flexural Strength	2mm/min	ISO 178	MPa	138
Flexural Modulus	2mm/min	ISO 178	MPa	6200
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	9.2

					
Diameter 1.75/2.85mm	Weight 1/5kg	Tolerance ±0.05mm	Printing Temp. 280-300°C	Board Temp. 80-100°C	Printing Speed 60-100mm/s

Product and application display



Colors



Special
small-scene
applica-
tions

Flexible
Material

Elastomer

Skin-
friendly

Anti-
static

3D PRINTING MATERIAL

Especial

Special-purpose

It is a product series of JIANYU, which aims to provide "especial" solutions for 3D-printed small-scene applications. The product series includes various material solutions, such as anti-static and flexible purposes. For example, anti-static materials have excellent static resistance performance and are used to replace traditional processes of making anti-static class work or equipment parts; special elastomer materials are skin-friendly and suitable for use as a structural component or secondary wrapping in medical support scenarios.

Applications



Electronic components



Equipment shielding
enclosures



Medical rehabilitation



Automotive interior



Footwear



Wearable
electronic products

COCOON PA-Especial(ESD) EP052509(1)

It is an antistatic modified nylon material with excellent static resistance performance, its volume resistance can reach $10^8 \Omega$. with high strength, high toughness, and long-term heat resistance. It also has good processing performance and is easy to print. When used in long-term high-temperature working environments, it maintains good mechanical properties and dimensional stability, and is suitable for industrial parts with anti-static protection requirements, such as shielding casings of electronic equipment and turnover boxes for precision electronic components.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.32
Melt Flow Rate	235°C, 2.16kg	ISO 1133	g/10min	5
Thermal Property				
Heat Deflection Temperature	1.8MPa	ISO 75-1	°C	180
Electrical Properties				
Volume Resistance	25°C, 50%RH	IEC 62631-3-1:2016	Ω	10^8
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	53
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	23
Flexural Strength	2mm/min	ISO 178	MPa	51
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	35

					
Diameter 1.75/2.85mm	Weight 1/5kg	Tolerance $\pm 0.05\text{mm}$	Printing Temp. 260-290°C	Board Temp. 80-100°C	Printing Speed 40-70mm/s

Product and application display









Colors



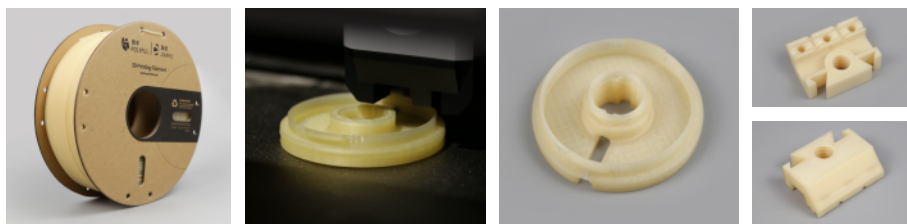
COCOON PA-Especial(ESD) EP051009

It is an anti-static modified nylon material based on PA12, with a volume resistivity of 10^6 - $10^7\Omega$, offering good anti-static performance that effectively prevents the generation and accumulation of static electricity. It is characterized by low density, high toughness, and high impact resistance, with a lower water absorption rate and better dimensional stability than other nylon materials. This material is specifically developed for industrial applications that require anti-static protection and is suitable for 3D printing electronic devices such as printed circuit boards, shielding enclosures, and precision electronic component storage boxes.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.06
Melt Flow Rate	230°C, 2.16kg	ISO 1133	g/10min	5
Electrical Properties				
Volume Resistance	25°C, 50%RH	IEC 62631-3-1:2016	Ω	10^6 - 10^7
Injection-Molded Specimen Performance				
Tensile Strength	5mm/min	ISO 527-1	MPa	30
Elongation@Break	5mm/min	ISO 527-1	%	300
Flexural Strength	5mm/min	ISO 178	MPa	35
Flexural Modulus	5mm/min	ISO 178	MPa	800
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	N

					
Diameter 1.75/2.85mm	Weight 1/5kg	Tolerance ± 0.05 mm	Printing Temp. 250-290°C	Board Temp. 80-100°C	Printing Speed 40-70mm/s

Product and application display




Colors



COCOON PP-Especial EP011001 (1)

It is a flexible 3D printing filament based on polypropylene (PP) with Shore A85. It has excellent processing performance. Compared to other flexible printing materials of the same hardness, it is easier to extrude and print. The printed parts are dimensionally stable, have low warping and shrinkage, and exhibit high interlayer adhesion. The printed parts are light-weight, low-density, high-toughness, high-elastic, and fatigue-resistant. They are also soft and skin-friendly, providing a comfortable touch. Additionally, it has excellent resistance to chemicals, weathering, high and low temperatures. It is suitable for 3D printing applications that require both toughness and strength, as well as texture and durability, such as medical fixation braces, industrial cushioning pads, and everyday protective covers.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	0.9
Melt Flow Rate	235°C, 2.16kg	ISO 1133	g/10min	15
Shore A	23°C	-	-	85
Injection-Molded Specimen Performance				
Tensile Strength	500mm/min	ISO 37	MPa	10
Elongation@Break	500mm/min	ISO 37	%	450
Stress at 100 % Elongation	500mm/min	ISO 37	MPa	5.5
Stress at 300 % Elongation	500mm/min	ISO 37	MPa	8
Tear Strength	500mm/min	ISO 34-1	kN/m	60



Diameter
1.75/2.85mm



Weight
1/5kg



Tolerance
±0.05mm



Printing Temp.
235-260°C
(250°C is recommended)



Board Temp.
Not heated

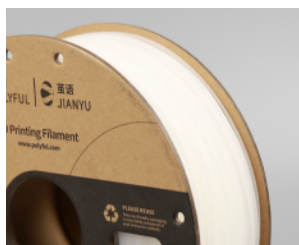


Printing Speed
60-100mm/s



Specialized
Build Plate
From JIANYU

Product and application display









Colors



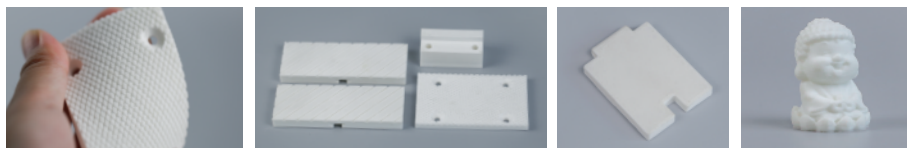
COCOON TPU-Especial EP101001

It is a flexible 3D printing material with Shore A 75, combining the characteristics of TPU and rubber. This material boasts exceptional flowability. The printed parts exhibit a high resilience, low compression rate, and excellent fatigue resistance. Additionally, they are resistant to aging, UV rays, and corrosion, demonstrating flexibility and wear resistance. Given its high rebound requirement, TP-3375 is ideal for printing flexible industrial parts meant for impact absorption, such as liners, seals, and shock absorbers. Moreover, the printed objects possess a matte, sandblasted texture with a delicate and smooth touch, offering a skin-friendly experience. They also achieve strong adhesion with engineering materials like PC and ABS, making it suitable for wearable electronics, medical supports, footwear, and automotive interiors.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.11
Melt Flow Rate	235°C, 2.16kg	ISO 1133	g/10min	25
Thermal Property				
Shore A	23°C	-	-	75
Injection-Molded Specimen Performance				
Tensile Strength	500mm/min	ISO 37	MPa	16
Elongation@Break	500mm/min	ISO 37	%	640
Stress at 100 % Elongation	500mm/min	ISO 37	MPa	5
Stress at 300 % Elongation	500mm/min	ISO 37	MPa	7
Tear Strength	500mm/min	ISO 34-1	kN/m	60
Compression Set	23°C, 22h	ISO 815	%	25

					
Diameter 1.75/2.85mm	Weight 1/5kg	Tolerance ±0.05mm	Printing Temp. 230°C	Board Temp. 40-50°C	Printing Speed 20-30mm/s

Product and application display



Colors





Food-contact

Compliant with FDA Standards

Safe and Non-Toxic

High-toughness

Sturdy and Durable

3D PRINTING MATERIAL

Palm

Food-contact

Palm is a product series of JIANYU, which provides "Food-contact" solution for 3D printing filaments. This product series is safe and non-toxic, complies with FDA food-contact material testing regulations. It is ideal for printing durable, high-toughness parts with food-contact requirements.

Applications



COCOON PLA-Palm DP021008

It is a bio-based degradable material that complies with FDA standards for food-contact materials. It is characterized by wide applicability, high rigidity, high toughness, extremely low warpage and shrinkage, and easy printability. It is suitable for printing equipment components and fixtures with food-contact requirements.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.24
Melt Flow Rate	190°C, 2.16kg	ISO 1133	g/10min	6
Printed Specimen Performance				
Tensile Strength(X-Y)	5mm/min	ISO 527-1	MPa	50
Tensile Strength(Z)	5mm/min	ISO 527-1	MPa	23
Flexural Strength	2mm/min	ISO 178	MPa	85
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	5



Diameter
1.75/2.85mm



Weight
1/5kg



Tolerance
±0.05mm



Printing Temp.
190-220°C

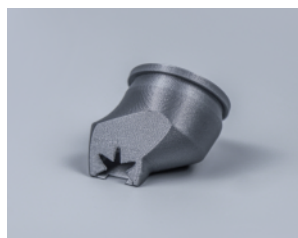
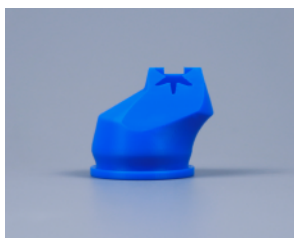
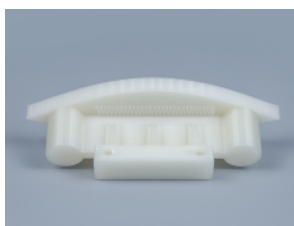
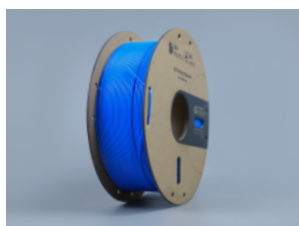


Board Temp.
50°C



Printing Speed
40-100mm/s

Product and application display



Colors



Entry-
Level

Easy to
Print

Colorful

Safe and
Non-Toxic

Widely
Applicable

3D PRINTING MATERIAL

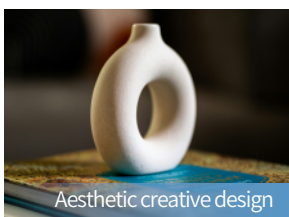
Basic

Basic is a product series of JIANYU, which provides entry-level printing consumables for general printing scenarios. It features broad adaptability, excellent printing performance, a rich selection of colors, and is safe and non-toxic. It is the preferred material for 3D printed figurines, aesthetic creative designs, and prototype verifications.

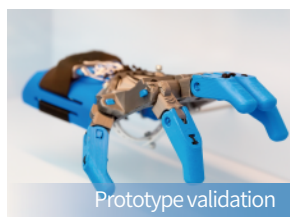
Applications



Figurine models



Aesthetic creative design



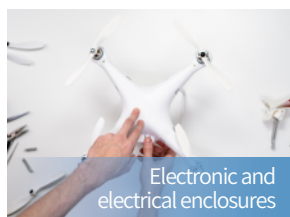
Prototype validation



Teaching aids



Educational toys





Electronic and
electrical enclosures

COCOON PLA-Basic DP021001(1)

It is an entry-level printing material that is easy to print, mold, offers a rich selection of colors, and has broad adaptability. It is safe and non-toxic, making it the preferred material for 3D printing figurines, aesthetic creative designs, and prototype verifications.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.24
Melt Flow Rate	190°C, 2.16kg	ISO 1133	g/10min	6
Printed Specimen Performance				
Tensile Strength(X-Y)	5mm/min	ISO 527-1	MPa	50
Tensile Strength(Z)	5mm/min	ISO 527-1	MPa	25
Flexural Strength	2mm/min	ISO 178	MPa	85
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	5

					
Diameter 1.75/2.85mm	Weight 1/5kg	Tolerance ±0.05mm	Printing Temp. 190-220°C	Board Temp. 50-60°C	Printing Speed 60-200mm/s

Product and application display







Colors



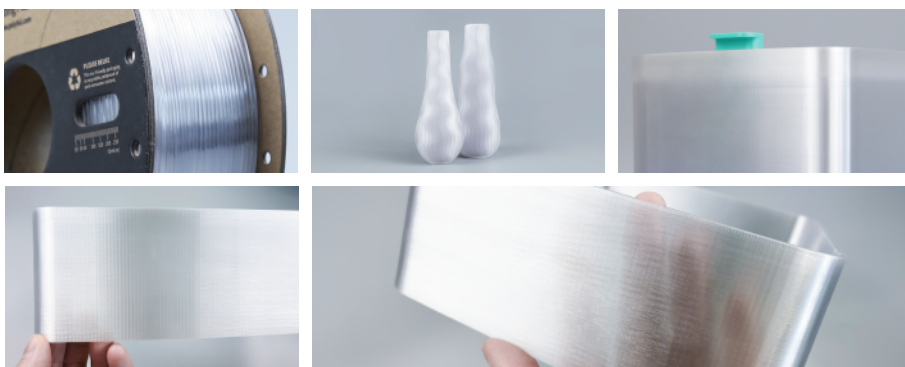
COCOON PETG-Basic EP081001

It is a transparent 3D printing material characterized by high fluidity, excellent chemical resistance, balanced performance, and ease of printability. Parts printed with this material exhibit good toughness, low warpage, high surface gloss, and refined translucency. They are resistant to chemical corrosion, weathering, and yellowing, while also being eco-friendly and free of Bisphenol A. This material is suitable for 3D printing applications requiring enhanced toughness and impact resistance, aesthetic models with specific surface quality demands, household appliance accessories, electronic product components, cosmetic containers, and more.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Physical Properties				
Density	23°C	ISO 1183	g/cm ³	1.28
Thermal Property				
Heat Deflection Temperature	0.45MPa	ISO 75-1	°C	75
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	58
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	31
Flexural Strength	2mm/min	ISO 178	MPa	81
Flexural Modulus	2mm/min	ISO 178	MPa	2200
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	4

					
Diameter	Weight	Tolerance	Printing Temp.	Board Temp.	Printing Speed
1.75/2.85mm	1/5kg	±0.05mm	250°C	75°C	60-150mm/s

Product and application display



Colors



Silky
Texture

Metallic
Luster

Impact-
resistant

Colorful

Easy to
Print

Safe and
Eco-
friendly

3D PRINTING MATERIAL

Mineral

Silk

Mineral is a product series of JIANYU, which provides aesthetic printing consumables for general printing scenarios. It provides a metallic luster and silky texture without requiring painting or polishing. It is safe, energy-efficient, and environmentally friendly, with excellent printing performance and a rich selection of colors. It is the preferred material for 3D printed aesthetic creative designs and artistic ornaments.

Applications



Figure models



Creative decorations



Artworks



Sculptures



Home decor









Aesthetic design

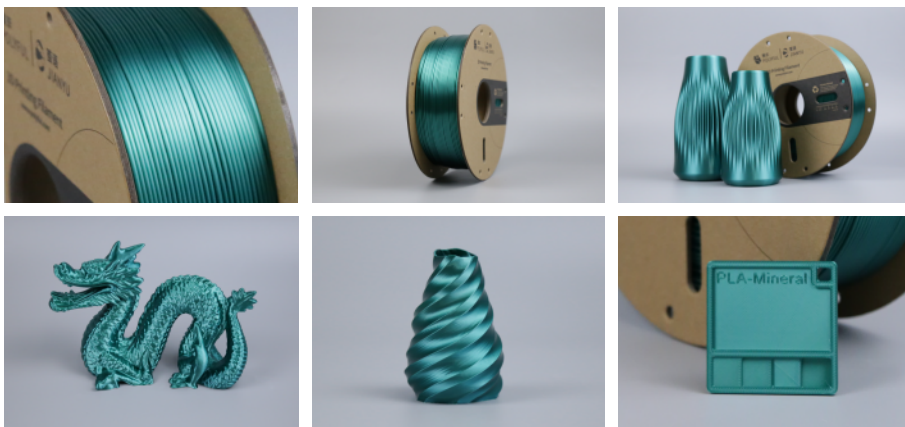
COCOON PLA-Mineral DP021015GN001

It is a PLA material with a silky texture, offering great impact resistance and easy to print. The printed parts feature bright, glossy colors and a fine, smooth surface, achieving a metallic luster and silky texture without the need for painting or polishing. It is fast, safe, energy-efficient, and eco-friendly, making it ideal for aesthetic creative designs, artwork, sculptures, and figurines that require a high-quality surface finish in 3D printing applications.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	63
Tensile Modulus(X-Y)	50mm/min	ISO 527-1	MPa	2700
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	22
Tensile Modulus(Z)	50mm/min	ISO 527-1	MPa	2500
Flexural Strength	2mm/min	ISO 178	MPa	87
Flexural Modulus	2mm/min	ISO 178	MPa	2700
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	15

					
Diameter 1.75/2.85mm	Weight 1/5kg	Tolerance ±0.05mm	Printing Temp. 190-220°C	Board Temp. 50-65°C	Printing Speed 60-200mm/s

Product and application display









Colors



COCOON PLA-Mineral DP021015CY001

It is a PLA material with a silky texture and an imitation copper metallic luster, offering great impact resistance, high rigidity, and ease of printing. The printed parts feature bright, glossy colors and a fine, smooth surface, achieving an imitation copper metallic luster and silky texture without the need for painting or polishing. It is fast, safe, energy-efficient, and eco-friendly, making it ideal for aesthetic creative designs, artwork, sculptures, and figurines that require a high-quality surface finish in 3D printing applications.

Testing Items	Testing Conditions	Testing Methods	Units	Typical Values
Printed Specimen Performance				
Tensile Strength(X-Y)	50mm/min	ISO 527-1	MPa	65
Tensile Modulus(X-Y)	50mm/min	ISO 527-1	MPa	2800
Tensile Strength(Z)	50mm/min	ISO 527-1	MPa	32
Tensile Modulus(Z)	50mm/min	ISO 527-1	MPa	2500
Flexural Strength	2mm/min	ISO 178	MPa	92
Flexural Modulus	2mm/min	ISO 178	MPa	2700
Impact Strength, Notched	2.75J	ISO 179-1	kJ/m ²	3
Thermal Property				
Heat Deflection Temperature	0.45MPa	ISO 75-1	°C	57

					
Diameter 1.75/2.85mm	Weight 1/5kg	Tolerance ±0.05mm	Printing Temp. 190-240°C	Board Temp. 50-65°C	Printing Speed 60-200mm/s

Product and application display



Colors

